

No. NGBHG1302565801

Date: 13 Jan 2014

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The following sample(s) was/were submitted and identified on behalf of the clients as: PAPER CUP

SGS Job No.:

NBHG201307414 - NB

Item No.:

HH-901

Style No.:

90Z PAPERCUP

Date of Sample Received:

31 Dec 2013

Testing Period:

31 Dec 2013 - 13 Jan 2014

Test Requested:

Selected test(s) as requested by client.

Test Method : Test Results : Please refer to next page(s). Please refer to next page(s).

Result Summary:

Test Requested	Conclusion
Overall migration	PASS
Sensorial examination odour and taste test	PASS
Specific Migration of Heavy Metal	PASS
Lead(Pb) and Cadmium(Cd)	PASS
Polynuclear aromatic hydrocarbons (PAHs)	PASS

Signed for and on behalf of SGS-CSTC Ltd.

Iris Xiao

Approved Signatory



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Test Results:

Test Part Description:

Specimen No. SGS Sample ID Description

Material

(claimed by the client)

SN1

NGB13-025658.001

Paper cup with transparent PE coating

PE COATING

Overall migration

Test Requested: In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005

(LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No

10/2011 with amendments and BfR recommendations.

For material: Plastic -Overall migration

Test Method: With reference to EN1186-1:2002 for selection of conditions and test method;

EN1186-9:2002 aqueous food simulants by article filling method.

Simulant Used	Time	<u>Temperature</u>	Max. Permissible	Result of 001
			<u>Limit</u>	Overall Migration
3% Acetic Acid (W/V) Aqueous Solution	2.0hr(s)	40°C	10mg/dm ²	<3.0mg/dm²
50% Ethanol (V/V) Aqueous Solution	2.0hr(s)	40°C	10mg/dm ²	<3.0mg/dm ²

Notes .

- (1) Analytical tolerance of aqueous simulants is 1 mg/dm²
- (2) Test condition & simulant were specified by client

Sensorial examination odour and taste test

Test Requested: In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005

(LFGB), Section 30 and 31 with amendments. Sensorial examination odour and taste test

Test Method: With reference to DIN 10955:2004.

Test media: Distilled water;

No.of panelist: 6

Test Item(s)	<u>Limit</u>	<u>001</u>
Temperature(°C)	-	40
Test time(hr)	-	2
Sensorial examination odour (Point scale)	2.5	0



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Test Item(s)

Limit

001

0

Sensorial examination taste (Point scale)

2.5

Notes:

Scale evaluation:

0 - no perceptible difference

1 - just perceptible difference

2 - slight difference

3 - marked difference

4 - strong difference

Specific Migration of Heavy Metal

Test Requested: In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005

(LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No

10/2011 with amendments and BfR recommendations. For material: Plastic - Specific migration of heavy metal

Test Method: Sample preparation with reference to EN13130-1:2004; analysis was performed by ICP-OES.

Sample 001

Simulant Used :

3% Acetic Acid (W/V) Aqueous Solution

Test Condition:

40 °C 2.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	25	mg/kg	0.5	ND

Notes:

(1) Test condition & simulant were specified by client.

Lead(Pb) and Cadmium(Cd)



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Test Requested: In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005

(LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No

10/2011 with amendments and BfR recommendations. For material: Plastic - Lead(Pb) and cadmium (Cd)

Test Method: Total Lead and Cadmium: Acidic digestion, analysis was performed by ICP-OES.

Test Item(s)	Limit	<u>Unit</u>	MDL	001
Total Lead	Absent	mg/kg	2	ND
Total Cadmium	Absent	mg/kg	2	ND

Polynuclear aromatic hydrocarbons (PAHs)

Test Requested: In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005

(LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No

10/2011 with amendments and BfR recommendations.

For material: Plastic – Polynuclear aromatic hydrocarbons(PAHs)

Test Method: With reference to ZEK 01.4-08, analysis was performed by GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	MDL	001
Sum of 18 PAH	Absent	mg/kg	_	ND
Naphthalene(NAP)	Absent	mg/kg	0.2	ND
Acenaphthylene(ANY)	Absent	mg/kg	0.2	ND
Acenaphthene(ANA)	Absent	mg/kg	0.2	ND
Fluorene(FLU)	Absent	mg/kg	0.2	ND
Phenanthrene(PHE)	Absent	mg/kg	0.2	ND
Anthracene(ANT)	Absent	mg/kg	0.2	ND
Fluoranthene(FLT)	Absent	mg/kg	0.2	ND
Pyrene(PYR)	Absent	mg/kg	0.2	ND
Benzo(a)anthracene(BaA)	Absent	mg/kg	0.2	ND
Chrysene(CHR)	Absent	mg/kg	0.2	ND
Benzo(b)fluoranthene(BbF) and	Absent	mg/kg	0.2	ND
Benzo(j)fluoranthene(BjF)				
Benzo(k)fluoranthene(BkF)	Absent	mg/kg	0.2	ND
Benzo(a)pyrene(BaP)	Absent	mg/kg	0.2	ND
Benzo(e)pyrene(BeP)	Absent	mg/kg	0.2	ND
Indeno(1,2,3-c,d)pyrene(IPY)	Absent	mg/kg	0.2	ND
Dibenzo(a,h)anthracene(DBA)	Absent	mg/kg	0.2	ND



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 Test Item(s)
 Limit
 Unit
 MDL
 001

 Benzo(g,h,i)perylene(BPE)
 Absent
 mg/kg
 0.2
 ND

ZEK 01.4-08: Restraining maximum values for products

Parameter	Category 1	Category 2	Category 3
	Material indented to be put in the mouth or material for toys with normal skin contact for children aged <36 months	Materials those are not included in Category 1, with predictable contact with the skin longer than 30 s. (long-term skin contact).	Materials those are not included in Category 1 or 2, with predictable skin contact up to 30 s (short-term skin contact).
Benzo (a) pyrene (mg/kg)	<0.2**	1	20
Sum of 18 PAH (mg/kg)*	<0.2**	10	200

Notes:

- * = Only PAH substances > 0.2 mg/kg are taken into account while calculating the sum of PAHs
- ** = In case that the maximum values exceed the limits of category 1, but are within the limits of category 2, one may confirm the suitability of the tested material which is indented to be put in the mouth by additional specific migration tests of PAH components based on DIN EN 1186ff/EN13130 and §64 LFGB 80.30-1. The conclusion of the migration test results must be made based on food law criteria.

Remark:

- (1) mg/dm2 = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C = degree Celsius
- (4) hr = hour
- (5) < = less than
- (6) The migration results are based on the first migration
- (6) ND = Not detected(< MDL)
- (7) MDL = Method Detection Limit
- (8) The migration results are based on the first migration



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Sample photo:



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